

## TECHNICAL DATA SHEET

Version: 4  
Date: 27.07.23

<b>Description:</b>	Polychloroprene adhesive in water dispersion.
<b>Field of applications:</b>	Suitable for the totality of preparation operations in leather goods: laminating and folding leather, eco-leather, fabrics, covers, cardboards, reconstituted leather for belts, uppers, bags, wallets, heels, insoles and orthopedic insoles.
<b>Note:</b>	<p>ECOSTICK® 9015ST HV exhibits high adhesiveness on different types of surfaces, excellent bond strength, tack and open time.</p> <p>Compared with normal neoprene adhesives, it shows reduced yellowing.</p> <p>Leaves no stains, does not stiffen the leather and does not stick the needle in the sewing process.</p> <p>Ideal for spraying application.</p>
<b>Recommendation for end use:</b>	<p>Apply ECOSTICK® 9015ST HV to both sides.</p> <p>Allow to dry until the adhesive film is transparent.</p> <p>Couple and press.</p> <p>At the end of open time, reactivate the adhesive by heat (surface temperature of the adhesive film: 60-65°C), then couple and press down.</p> <p>Final bond strength after about 48 hours.</p>
<b>Application:</b>	Spray gun, roller machine, brush
<b>Quantity:</b>	50 -150 g/m <sup>2</sup> depending on adsorption properties of the material
<b>Open time:</b>	4 - 6 hours, depending on the amount of adhesive and type of substrate
<b>Working temperature:</b>	Room temperature, not below 16° C.
<b>Hardener:</b>	-
<b>Pot life:</b>	-
<b>Dilution:</b>	Demineralized water

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Version: 43  
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### Technical data

<b>Solid content:</b>	approx. 50%
<b>Density at 20°C:</b>	approx. 0,99 g/cm <sup>3</sup>
<b>pH:</b>	8 - 10
<b>Color:</b>	White
<b>Viscosity:</b> <b>Brookfield, S4, 50 rpm, 20°C</b>	3000 - 4000 mPa*s
<b>Shelf life:</b>	12 months

### Other information

<b>Application devices cleaning:</b>	Routine cleaning with water. MEK or commercially available mixtures of cleaning solvents are recommended for dry adhesive removal.
<b>Storage:</b>	Store in the original sealed containers, in a cool and dry place, out of direct sunlight. Recommended storage temperature is 5-30°C. The product is sensitive to freezing and is irreversibly damaged at temperatures below 5°C.
<b>Precautions for handling:</b>	Ensure adequate ventilation during spray application to prevent inhalation of aerosols and dust. Labeling and safety information are available in the current MSDS.

The information presented in this publication is based on Intercom's current knowledge and experience. In view of the many factors that may affect workmanship and application, the recommendations and suggestions given in this sheet do not relieve the user of the responsibility for performing the appropriate tests to determine whether the product is suitable for a specific purpose, nor do they imply any legally binding guarantee of certain properties or suitability for that purpose. It's the responsibility of those to whom Intercom supplies its products to ensure compliance with any proprietary or patent rights and with applicable laws and regulations.